

## Permanently installed ultrasonic flowmeter for liquids

Transmitter for permanent outdoor wall or pipe mounting

### Features

- Precise bidirectional and highly dynamic flow measurement with the non-invasive clamp-on technology
- Up to 4 measuring channels to compensate highly disturbed flow profiles and to facilitate more accurate and repeatable measurements
- Best suitable for applications with limited straight runs
- High precision at fast and slow flow rates, high temperature and zero point stability
- Automatic loading of calibration data and transducer detection for a fast and easy set-up (less than 5 min), providing precise and long-term stable results
- User-friendly design
- Transducers available for a wide range of inner pipe diameters and fluid temperatures
- Transmitter and transducers for usage in hazardous areas are available
- HybridTrek automatically switches between transit time and NoiseTrek mode of measurement when high particulate flows are encountered
- Measurement is unaffected by fluid density, viscosity and solid content (max. 10 % of volume)

### Applications

- Process and control measurements in oil production, transportation and processing
- Check metering for custody transfer meter and health monitoring
- Balancing and leakage detection
- Crude oil and refined products – tank dewatering
- HPI applications for volume correction, mass flow and fluid identification
- Cryogenic and high temperature applications (-200...+600 °C)
- Water, waste water and sea water measurements
- For application in explosive atmospheres (ATEX, IECEx, FM Class I Div. 2)



FLUXUS F706



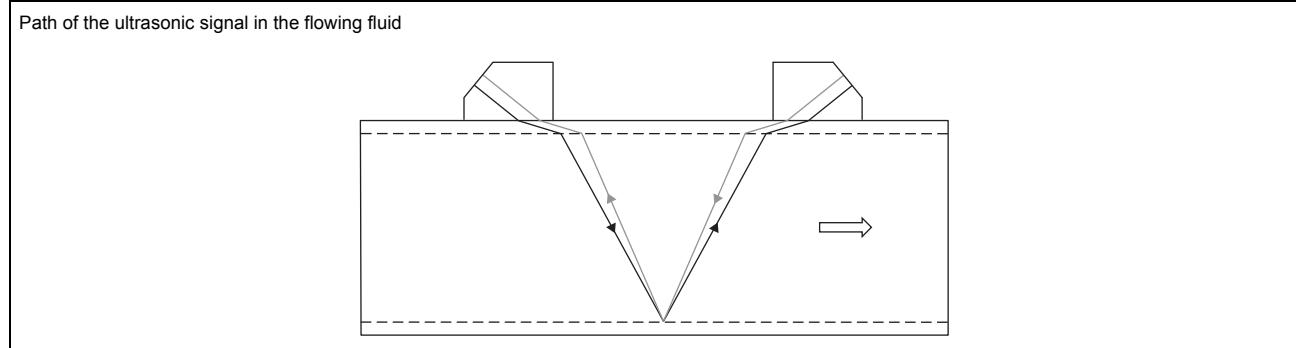
4 transducer pairs at one measuring point

<b>Function</b>	3
Measurement principle	3
Calculation of volumetric flow rate	3
Number of sound paths	4
<b>Transmitter</b>	5
Technical data	5
Dimensions	8
2" pipe mounting kit	8
Terminal assignment	9
<b>Transducers</b>	10
Transducer selection	10
Transducer order code	11
Technical data	12
<b>Transducer mounting fixture</b>	18
<b>Coupling materials for transducers</b>	20
<b>Connection systems</b>	21
<b>Junction box</b>	23
Technical data	23
Dimensions	24
2" pipe mounting kit	24
<b>Clamp-on temperature probe (optional)</b>	25
Technical data	25
Fixation	27
Junction box	27

## Function

### Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

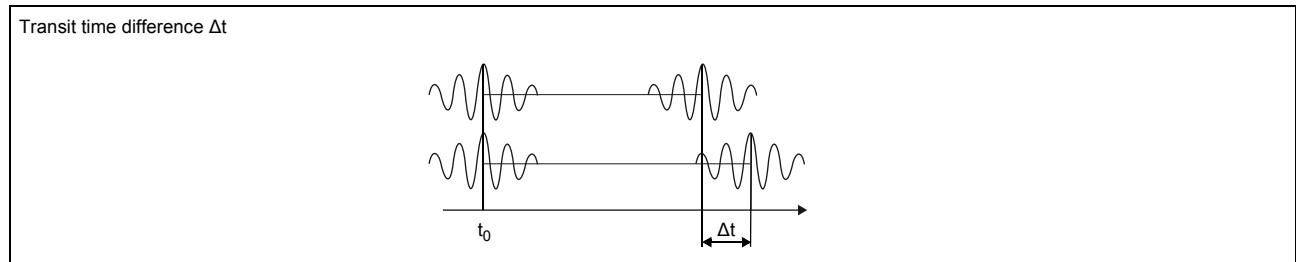


### Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference  $\Delta t$  is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



### HybridTrek

If the gaseous or solid content in the fluid increases occasionally during measurement, a measurement with the transit time difference principle is no longer possible. NoiseTrek mode will then be selected by the flowmeter. This measurement method allows the flowmeter to achieve a stable measurement even with high gaseous or solid content.

The transmitter can switch automatically between transit time and NoiseTrek mode without any changes to the measurement setup.

### Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_y}$$

where

- $\dot{V}$  - volumetric flow rate
- $k_{Re}$  - fluid mechanics calibration factor
- $A$  - cross-sectional pipe area
- $k_a$  - acoustical calibration factor
- $\Delta t$  - transit time difference
- $t_y$  - average of transit times in the fluid

## Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**

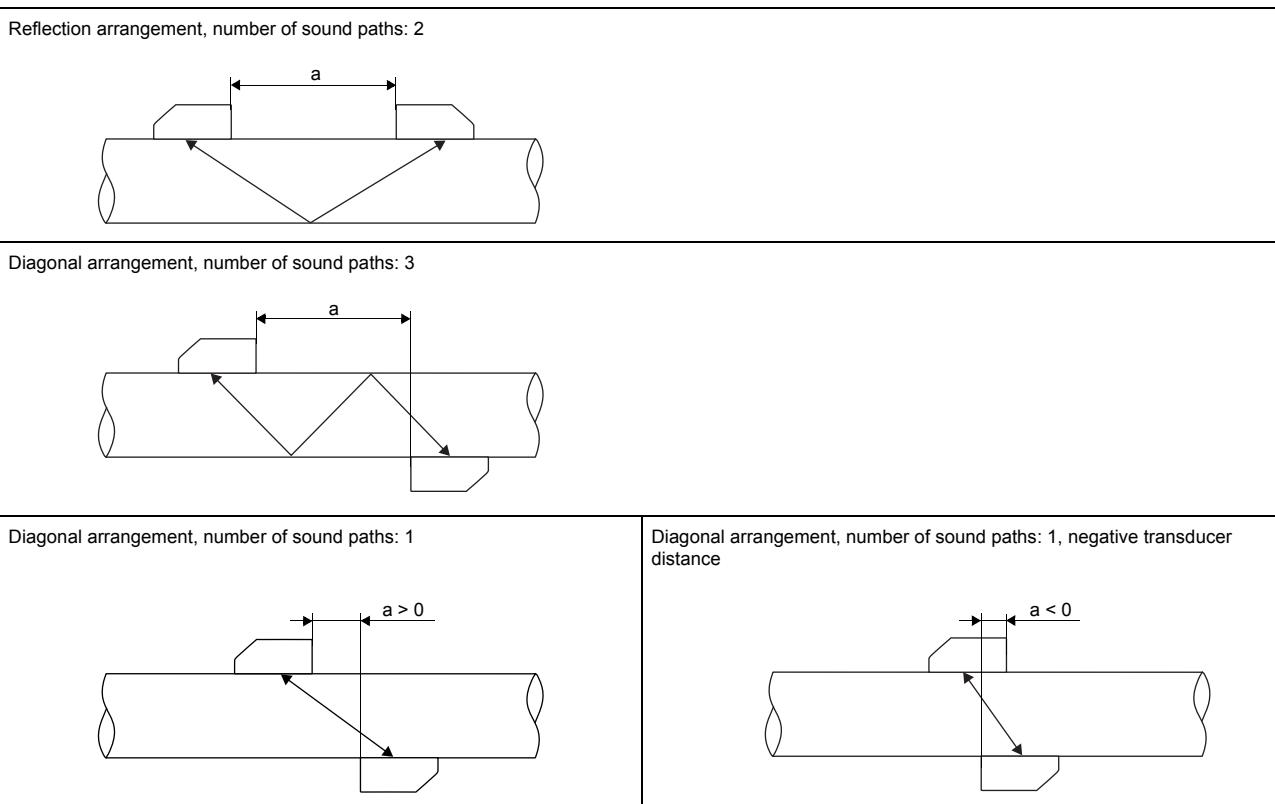
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easier.

- **diagonal arrangement**

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

## Transmitter

### Technical data

	<b>FLUXUS F706**-NN FLUXUS F706**-A2</b>	<b>FLUXUS F706**-F2</b>		
design	field device with 4 measuring channels in stainless steel housing			
<b>measurement</b>				
measurement principle	transit time difference correlation principle, automatic NoiseTrek selection for measurements with high gaseous or solid content			
flow velocity	m/s	0.01...25		
repeatability		0.15 % of reading ±0.005 m/s		
fluid	all acoustically conductive liquids with < 10 % gaseous or solid content in volume (transit time difference principle)			
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5.1-2011			
<b>measurement uncertainty (volumetric flow rate)<sup>1</sup></b>				
measurement uncertainty of measuring system <sup>1</sup>	±0.3 % of reading ±0.005 m/s			
measurement uncertainty at the measuring point <sup>2</sup>	±1 % of reading ±0.005 m/s			
<b>transmitter</b>				
power supply		• 100...230 V/50...60 Hz or • 20...32 V DC or • 11...16 V DC		
power consumption	W	< 20		
number of measuring channels		4		
damping	s	0...100 (adjustable)		
measuring cycle	Hz	100...1000 (1 channel)		
response time	s	1 (1 channel)		
housing material		stainless steel 316L (1.4404)		
degree of protection		IP66		
dimensions	mm	see dimensional drawing		
weight	kg	7.2		
fixation	wall mounting, optional: 2" pipe mounting			
ambient temperature	°C	-40...+60 (< -20 °C without operation of the display)   -20...+55		
display	2 x 16 characters, dot matrix, backlight			
menu language	English, German, French, Dutch, Spanish			
<b>explosion protection</b>				
• ATEX/IECEx				
transmitter	F706**-A2			
marking	CE 0637 Ex II3G II2D Ex nA nC ic IIC T4 Gc Ex tb IIIC T120 °C Db Ta -40...+60 °C			
certification ATEX	IBExU11ATEX1015			
certification IECEx	IECEx IBE 11.0008			
• FM				
marking	-			
		NI/CI. I,II,III/Div. 2/ GP. A,B,C,D,E,F,G/ T5 -20°C≤Ta≤55°C IP64		
<b>measuring functions</b>				
physical quantities	volumetric flow rate, mass flow rate, flow velocity, heat flow (if temperature inputs are installed)			
totalizer	volume, mass, optional: heat quantity			
calculation functions	average, difference, sum			
diagnostic functions	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times			

<sup>1</sup> with aperture calibration of the transducers

<sup>2</sup> for transit time difference principle and reference conditions

<sup>3</sup> outside of explosive atmosphere (housing cover open)

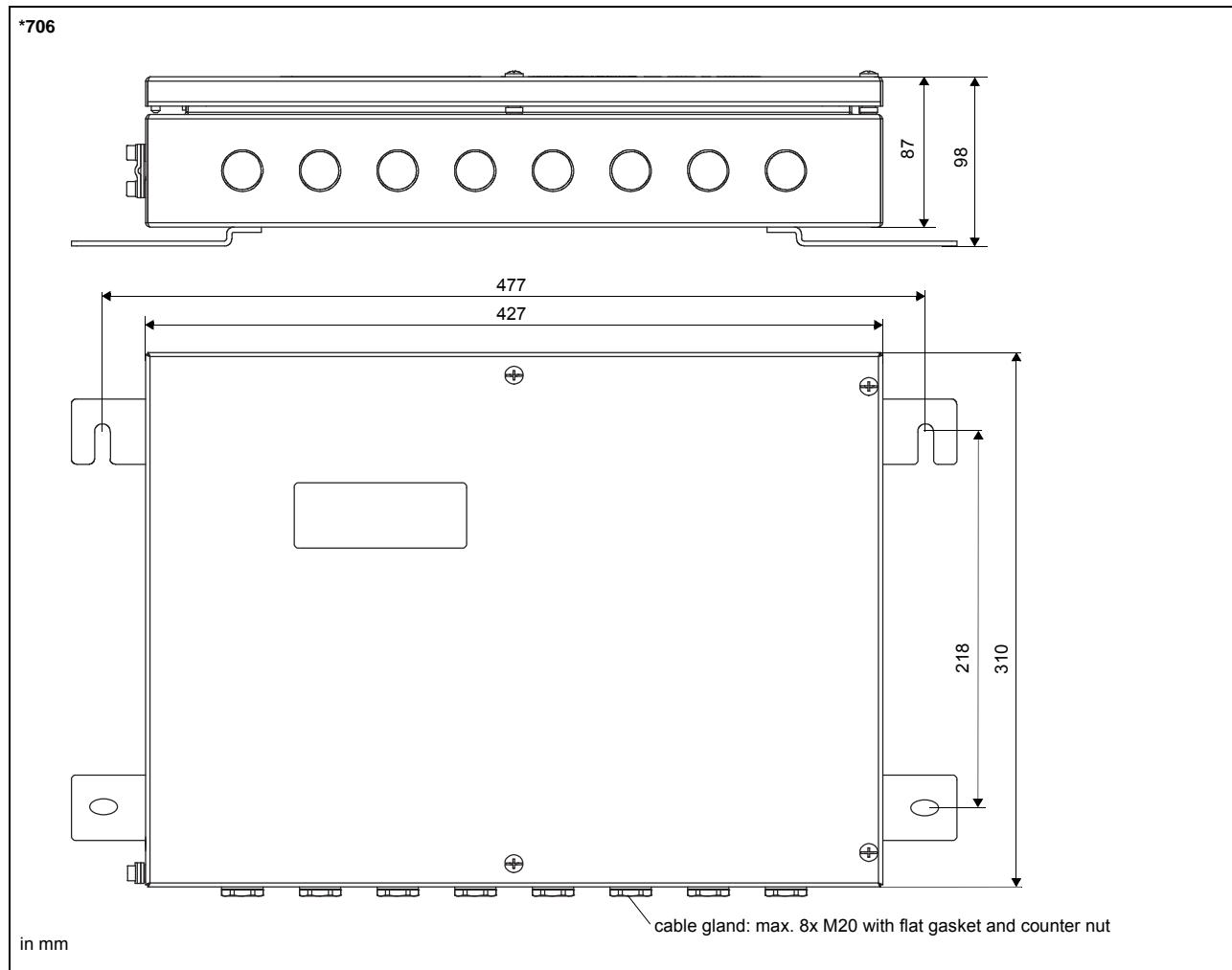
	<b>FLUXUS F706**-NN FLUXUS F706**-A2</b>	<b>FLUXUS F706**-F2</b>
<b>communication interfaces</b>		
service interfaces	<ul style="list-style-type: none"> <li>• RS232<sup>2</sup></li> <li>• USB (with adapter)<sup>3</sup></li> </ul>	
process interfaces	max. 1 option: <ul style="list-style-type: none"> <li>• RS485 (ASCII sender)</li> <li>• Modbus RTU</li> <li>• HART</li> <li>• FF H1</li> <li>• SD card (nonEx)</li> </ul>	max. 1 option: <ul style="list-style-type: none"> <li>• RS485 (ASCII sender)</li> <li>• Modbus RTU</li> <li>• HART</li> <li>• FF H1</li> </ul>
<b>accessories</b>		
serial data kit	RS232 RS232 - USB	
software	<ul style="list-style-type: none"> <li>• FluxDiagReader: download of measured values and parameters, graphical presentation</li> <li>• FluxDiag (optional): download of measurement data, graphical presentation, report generation</li> <li>• FluxSubstanceLoader: upload of fluid data sets</li> </ul>	
<b>data logger</b>		
loggable values	all physical quantities, totalized values and diagnostic values	
capacity	> 100 000 measured values	
<b>SD card, removable (nonEx, optional)</b>		
loggable values	all physical quantities and totalized values	
capacity	min. 2 GB	
<b>outputs</b>		
	The outputs are galvanically isolated from the transmitter.	
number	on request active inputs and outputs: max. 4	
<b>• switchable current output</b>		
	The switchable current outputs are menu selectable all together as passive or active.	
range	mA	4...20 (3.2...22)
accuracy		0.04 % of reading ±3 µA
active output		R <sub>ext</sub> < 350 Ω
passive output		U <sub>ext</sub> = 8...30 V, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 30 V)
<b>• HART</b>		
range	mA	4...20
accuracy		0.1 % of reading ±15 µA
active output		U <sub>int</sub> = 24 V, R <sub>ext</sub> < 500 Ω
passive output		U <sub>ext</sub> = 10...24 V DC, depending on R <sub>ext</sub> (R <sub>ext</sub> < 1 kΩ at 24 V)
<b>• voltage output</b>		
range	V	0...1 or 0...10
accuracy		0...1 V: 0.1 % of reading ±1 mV 0...10 V: 0.1 % of reading ±10 mV
internal resistance		R <sub>int</sub> = 500 Ω
<b>• frequency output</b>		
range	kHz	0...5
optorelay		24 V/4 mA, R <sub>int</sub> = 66.5 Ω
<b>• binary output</b>		
optorelay		26 V/100 mA
open collector		24 V/4 mA, P1...P6: R <sub>int</sub> = 22 Ω
Reed relay		48 V/100 mA, P1...P6: R <sub>int</sub> = 22 Ω
binary output as alarm output		
• functions		limit, change of flow direction or error
binary output as pulse output		
• functions		mainly for totalizing
• pulse value	units	0.01...1000
• pulse width	ms	optorelay: 1...1000 Reed relay, open collector: 80...1000

<sup>1</sup> with aperture calibration of the transducers<sup>2</sup> for transit time difference principle and reference conditions<sup>3</sup> outside of explosive atmosphere (housing cover open)

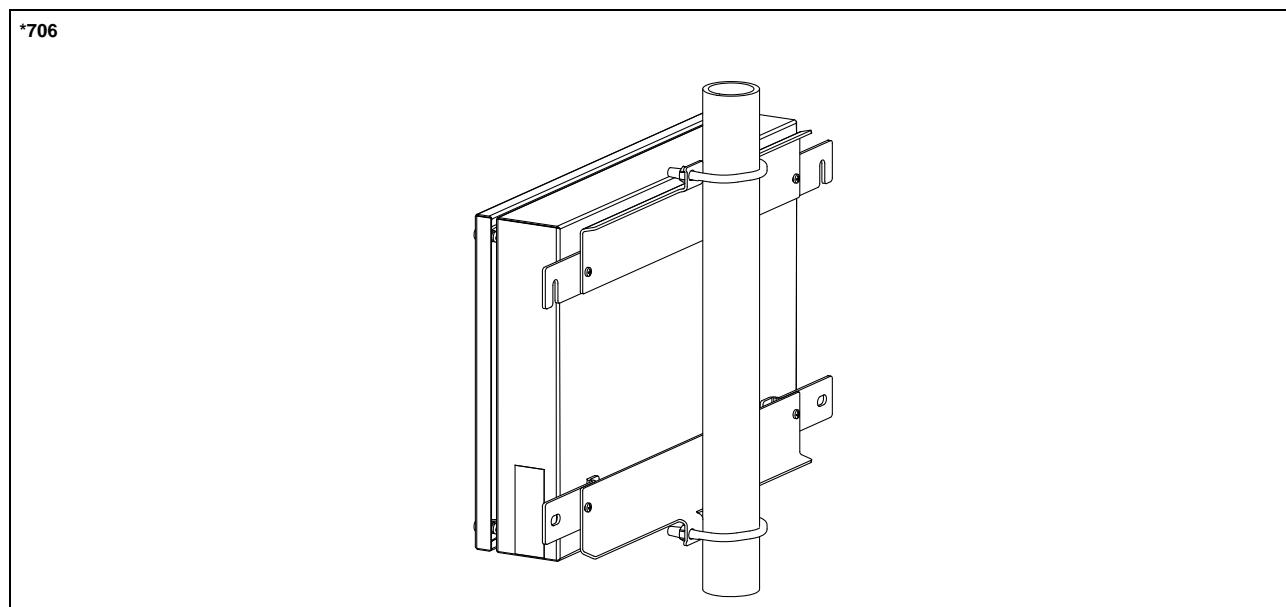
	<b>FLUXUS F706**-NN FLUXUS F706**-A2</b>	<b>FLUXUS F706**-F2</b>
<b>inputs</b>		
number		The inputs are galvanically isolated from the transmitter. max. 4, on request active inputs and outputs: max. 4
<b>• temperature input</b>		
type	Pt100/Pt1000	
connection	4-wire	
range	°C	-150...+560
resolution	K	0.01
accuracy		±0.01 % of reading ±0.03 K
<b>• current input</b>		
accuracy		0.1 % of reading ±10 µ
active input		$U_{int} = 24 \text{ V}$ , $R_{int} = 50 \Omega$ , $P_{int} < 0.5 \text{ W}$ , not short-circuit proof
• range	mA	0...20
passive input		$R_{int} = 50 \Omega$ , $P_{int} < 0.3 \text{ W}$
• range	mA	-20...+20
<b>• voltage input</b>		
range	V	0...1
accuracy		0.1 % of reading ±1 mV
internal resistance		$R_{int} = 1 \text{ M}\Omega$
<b>• binary input</b>		
switching signal		5...30 V, 1 mA   5...26 V, 1 mA
functions		<ul style="list-style-type: none"> <li>• resetting the measured values</li> <li>• resetting the totalizers</li> <li>• stopping the totalizers</li> <li>• activation of the measuring mode for highly dynamic flows</li> </ul>

<sup>1</sup> with aperture calibration of the transducers<sup>2</sup> for transit time difference principle and reference conditions<sup>3</sup> outside of explosive atmosphere (housing cover open)

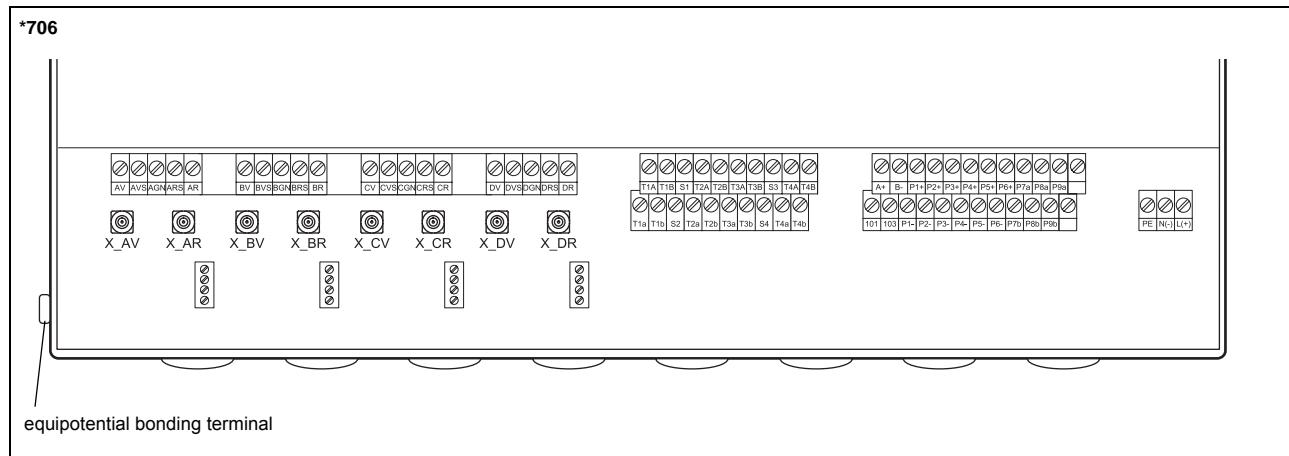
## Dimensions



## 2" pipe mounting kit



## Terminal assignment



power supply <sup>1</sup>				
terminal	connection (AC)	connection (DC)		
PE	earth	earth		
N(-)	neutral	-		
L(+)	phase	+		
transducers				
transducer cable (transducers ****8*, ****LI*)			transducer cable (transducers ****52)	
extension cable (transducers ****8*, ****LI*, ****52)			measuring channel A, B, C, D	
measuring channel A, B, C, D			terminal	connection
terminal	connection		transducer	terminal
xV	signal		↑	X_xV
xVS	shield		↑	X_xR
xRS	shield			SMB connector
xR	signal			SMB connector
outputs <sup>1, 2</sup>				
terminal	connection		terminal	connection
P1+...P6+	current output, voltage output, frequency output, binary output (Reed relay, open collector), HART (P1)		A+	signal +
P1-...P6-			B-	signal -
P7a...P9a	binary output (Reed relay, optorelay)		101	shield
P7b...P9b				<ul style="list-style-type: none"> <li>• RS485</li> <li>• Modbus RTU</li> <li>• FF</li> </ul>
analog inputs <sup>1, 2</sup>				
temperature probe			passive sensor	active sensor
terminal	direct connection		connection	connection
T1a...T4a	red		not connected	not connected
T1A...T4A	red/blue		-	+
T1b...T4b	white/blue	blue	+	not connected
T1B...T4B	white	white	not connected	-
S1, S3	shield	shield	not connected	not connected
binary inputs <sup>1, 2</sup>				
terminal				
P1+...P2+, P1-...P2-				

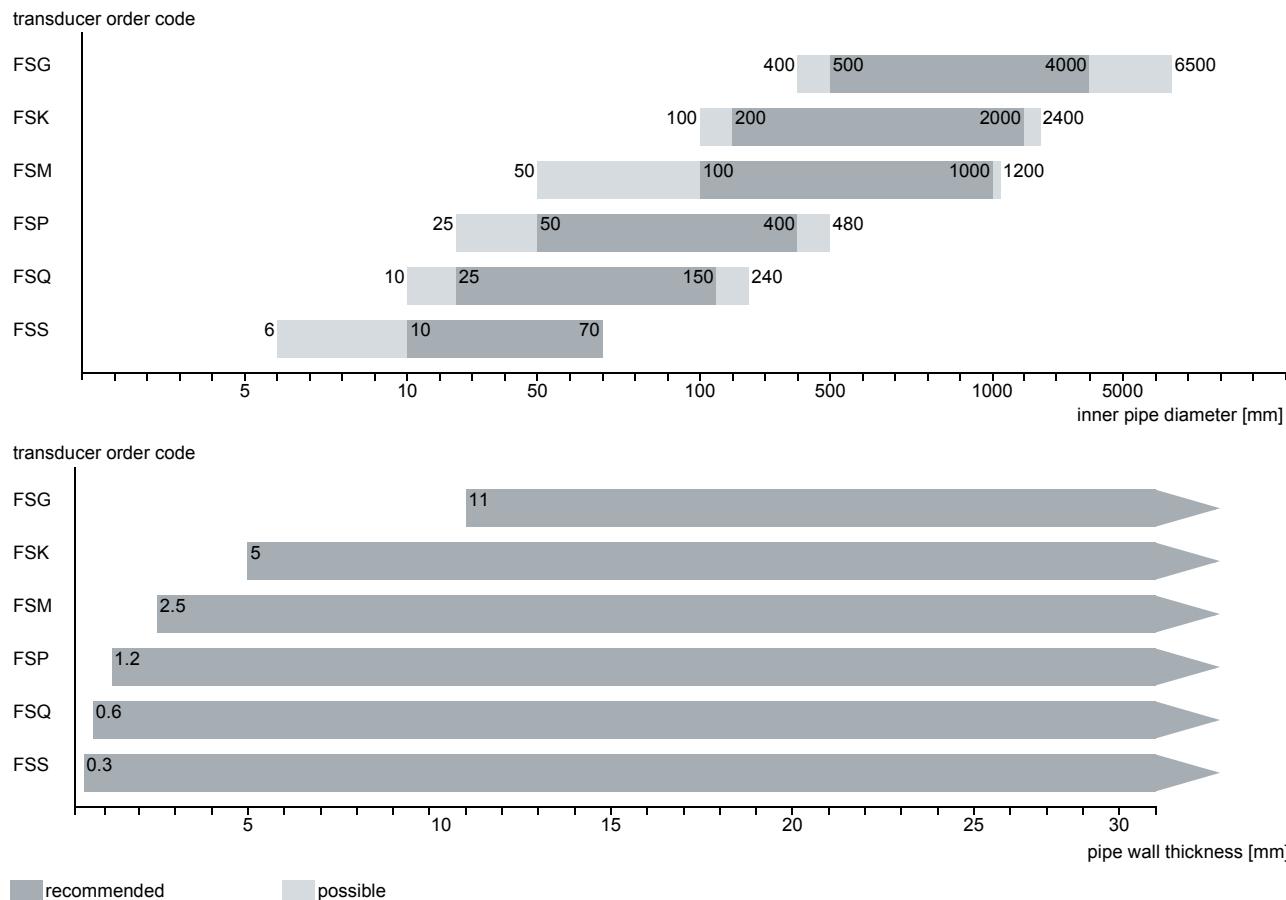
<sup>1</sup> cable (by customer):

- e.g. flexible leads, with insulated wire end ferrules, lead cross sectional area: 0.5...1.5 mm<sup>2</sup>
- with ferrite nut outer diameter of the cable max. 7.6 mm

<sup>2</sup> The number, type and terminal assignment will be customized.

## Transducers

### Transducer selection

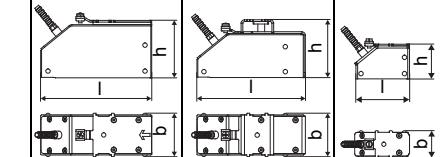
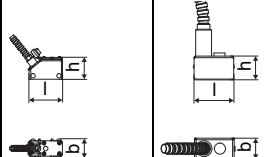
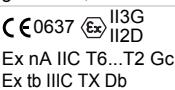


## Transducer order code

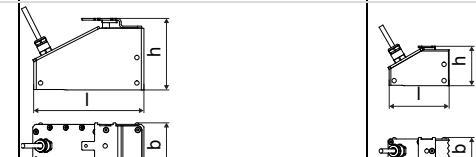
1, 2	3	4	5, 6	7, 8	9...11	no. of character												
transducer	transducer frequency	-	ambient temperature	explosion protection	connection system	-												
FS	description																	
	set of ultrasonic flow transducers for liquids measurement, shear wave																	
	<table border="1"> <tr><td>G</td><td>0.2 MHz</td></tr> <tr><td>K</td><td>0.5 MHz</td></tr> <tr><td>M</td><td>1 MHz</td></tr> <tr><td>P</td><td>2 MHz</td></tr> <tr><td>Q</td><td>4 MHz</td></tr> <tr><td>S</td><td>8 MHz</td></tr> </table>						G	0.2 MHz	K	0.5 MHz	M	1 MHz	P	2 MHz	Q	4 MHz	S	8 MHz
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K	0.5 MHz																	
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S	8 MHz																	
	<table border="1"> <tr><td>N</td><td>normal temperature range</td></tr> <tr><td>E</td><td>extended temperature range</td></tr> </table>						N	normal temperature range	E	extended temperature range								
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E	extended temperature range																	
	<table border="1"> <tr><td>NN</td><td>not explosion proof</td></tr> <tr><td>A2</td><td>ATEX zone 2/IECEx zone 2</td></tr> <tr><td>A1</td><td>ATEX zone 1/IECEx zone 1</td></tr> <tr><td>F2</td><td>FM Class I Div. 2</td></tr> </table>						NN	not explosion proof	A2	ATEX zone 2/IECEx zone 2	A1	ATEX zone 1/IECEx zone 1	F2	FM Class I Div. 2				
NN	not explosion proof																	
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	<table border="1"> <tr><td>TS</td><td>direct connection or connection via junction box</td></tr> <tr><td>XXX</td><td>0 m: without extension cable &gt; 0 m: with extension cable</td></tr> </table>						TS	direct connection or connection via junction box	XXX	0 m: without extension cable > 0 m: with extension cable								
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	<table border="1"> <tr><td>LC</td><td>long transducer cable</td></tr> <tr><td>IP68</td><td>degree of protection IP68</td></tr> <tr><td>OS</td><td>housing with stainless steel 316</td></tr> </table>						LC	long transducer cable	IP68	degree of protection IP68	OS	housing with stainless steel 316						
LC	long transducer cable																	
IP68	degree of protection IP68																	
OS	housing with stainless steel 316																	

## Technical data

### Shear wave transducers (zone 2 - FM Class I Div. 2 - nonEx, TS)

order code	FSG-N**TS/**	FSK-N**TS/**	FSM-N**TS/**	FSP-N**TS/**	FSQ-N**TS/**	FSS-N**TS/**
technical type	C(DL)G1N52	C(DL)K1N52	C(DL)M2N52	C(DL)P2N52	C(DL)Q2N52	CDS1N52
transducer frequency	MHz	0.2	0.5	1	2	4
<b>inner pipe diameter d</b>						
min. extended	mm	400	100	50	25	10
min. recommended	mm	500	200	100	50	25
max. recommended	mm	4000	2000	1000	400	150
max. extended	mm	6500	2400	1200	480	240
<b>pipe wall thickness</b>						
min.	mm	11	5	2.5	1.2	0.6
<b>material</b>						
housing		PEEK with stainless steel cap 304 (1.4301), ***-****/OS: 316L (1.4404)				stainless steel 304 (1.4301)
contact surface		PEEK				PEI
degree of protection		IP67				IP65
<b>transducer cable</b>						
type		1699				
length	m	5		4		3
length (**-****/LC)	m	9				2
<b>dimensions</b>						
length l	mm	129.5	126.5	64	40	25
width b	mm	51	51	32	22	13
height h	mm	67	67.5	40.5	25.5	17
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.066	0.016	0.004
<b>pipe surface temperature</b>						
min.	°C	-40				-30
max.	°C	+130				+130
<b>ambient temperature</b>						
min.	°C	-40				-30
max.	°C	+130				+130
temperature compensation		x				-
<b>explosion protection</b>						
• ATEX/IECEx						
order code		FSG-NA2TS/**	FSK-NA2TS/**	FSM-NA2TS/**	FSP-NA2TS/**	FSQ-NA2TS/**
pipe surface temperature (Ex)						-
• min.	°C	-55				
• max.	°C	gas: +190, dust: +180				
marking						-
certification ATEX		IBExU10ATEX1163 X				-
certification IECEx		IECEx IBE 12.0005X				-
<b>• FM</b>						
order code		FSG-NF2TS/**	FSK-NF2TS/**	FSM-NF2TS/**	FSP-NF2TS/**	FSQ-NF2TS/**
pipe surface temperature (Ex)						
• min.	°C	-40				
• max.	°C	+125		+190		+125
degree of protection		IP66				
marking		 NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860				

**Shear wave transducers (zone 2 - nonEx, TS, IP68)**

order code		FSG-N**TS/IP68	FSK-N**TS/IP68	FSM-N**TS/IP68	FSP-N**TS/IP68
technical type		CDC1L18	CDK1L18	CDM2L18	CDP2L18
transducer frequency	MHz	0.2	0.5	1	2
<b>inner pipe diameter d</b>					
min. extended	mm	400	100	50	25
min. recommended	mm	500	200	100	50
max. recommended	mm	4000	2000	1000	400
max. extended	mm	6500	2400	1200	480
<b>pipe wall thickness</b>					
min.	mm	11	5	2.5	1.2
<b>material</b>					
housing		PEEK with stainless steel cap 316Ti (1.4571)			
contact surface		PEEK			
degree of protection		IP68 <sup>1</sup>			
<b>transducer cable</b>					
type		2550			
length	m	12			
<b>dimensions</b>					
length l	mm	130		72	
width b	mm	54		32	
height h	mm	83.5		46	
dimensional drawing					
weight (without cable)	kg	0.43		0.085	
<b>pipe surface temperature</b>					
min.	°C	-40			
max.	°C	+100			
<b>ambient temperature</b>					
min.	°C	-40			
max.	°C	+100			
temperature compensation		x			
<b>explosion protection</b>					
• ATEX/IECEx					
order code		FSG-NA2TS/IP68	FSK-NA2TS/IP68	FSM-NA2TS/IP68	FSP-NA2TS/IP68
pipe surface temperature (Ex)					
• min.	°C	-40			
• max.	°C	gas: +90, dust: +80			
marking		CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db			
certification ATEX		IBExU10ATEX1163 X			
certification IECEx		IECEx IBE 12.0005X			

<sup>1</sup> test conditions: 3 months/2 bar (20 m)/20 °C

**Shear wave transducers (zone 2 - FM Class I Div. 2 - nonEx, TS, extended temperature range)**

order code	FSM-E**TS/**	FSP-E**TS/**	FSQ-E**TS/**
technical type	C(DL)M2E52	C(DL)P2E52	C(DL)Q2E52
transducer frequency MHz	1	2	4
<b>inner pipe diameter d</b>			
min. extended	mm 50	25	10
min. recommended	mm 100	50	25
max. recommended	mm 1000	400	150
max. extended	mm 1200	480	240
<b>pipe wall thickness</b>			
min.	mm 2.5	1.2	0.6
<b>material</b>			
housing	PI with stainless steel cap 304 (1.4301), ***-****/OS: 316L (1.4404)		
contact surface	PI		
degree of protection	IP56		
<b>transducer cable</b>			
type	6111		
length	m 4		3
length (**-****/LC)	m 9		
<b>dimensions</b>			
length l	mm 64		40
width b	mm 32		22
height h	mm 40.5		25.5
dimensional drawing			
weight (without cable)	kg 0.066		0.017
<b>pipe surface temperature</b>			
min.	°C -30		-30
max.	°C +240 <sup>1</sup>		+200
<b>ambient temperature</b>			
min.	°C -30		-30
max.	°C +40 +60 <sup>2</sup> +200 <sup>3</sup>		+200
temperature compensation	x		
<b>explosion protection</b>			
• ATEX/IECEx			
order code	FSM-EA2TS/**	FSP-EA2TS/**	FSQ-EA2TS/**
pipe surface temperature (Ex)			
• min.	°C -45		
• max.	°C gas: +235 <sup>1</sup> , dust: +225 <sup>1</sup>		
marking	 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIA TX Db		
certification ATEX	IBExU10ATEX1163 X		
certification IECEx	IECEx IBE 12.0005X		
• FM			
order code	FSM-EF2TS/**	FSP-EF2TS/**	FSQ-EF2TS/**
pipe surface temperature (Ex)			
• min.	°C -40		
• max.	°C +235 <sup>1</sup>		
degree of protection	IP66		
marking	 NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860		

<sup>1</sup> > +200 °C:

Variofix L or Variofix C

observe the insulation instruction

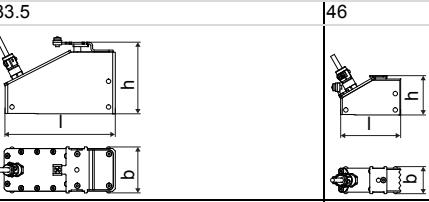
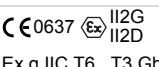
Ex: ambient temperature max. +40 °C

<sup>2</sup> pipe surface temperature +200...+240 °C: Variofix C without cover<sup>3</sup> pipe surface temperature max. +200 °C

**Shear wave transducers (zone 1, TS)**

order code		FSG-N*1TS/**	FSK-N*1TS/**	FSM-N*1TS/**	FSP-N*1TS/**	FSQ-N*1TS/**
technical type		C(DL)G1N81	C(DL)K1N81	C(DL)M2N81	C(DL)P2N81	C(DL)Q2N81
transducer frequency	MHz	0.2	0.5	1	2	4
<b>inner pipe diameter d</b>						
min. extended	mm	400	100	50	25	10
min. recommended	mm	500	200	100	50	25
max. recommended	mm	4000	2000	1000	400	150
max. extended	mm	6500	2400	1200	480	240
<b>pipe wall thickness</b>						
min.	mm	11	5	2.5	1.2	0.6
<b>material</b>						
housing		PEEK with stainless steel cap 304 (1.4301), ***_****/OS: 316L (1.4404)				
contact surface		PEEK				
degree of protection		IP65	IP66			IP65
<b>transducer cable</b>						
type		1609				
length	m	5		4		3
length (***_****/LC)	m	9				
<b>dimensions</b>						
length l	mm	129.5	126.5	64	40	
width b	mm	51	51	32	22	
height h	mm	67	67.5	40.5	25.5	
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.066	0.016	
<b>pipe surface temperature</b>						
min.	°C	-40				
max.	°C	+130				
<b>ambient temperature</b>						
min.	°C	-40				
max.	°C	+130				
temperature compensation		x				
<b>explosion protection</b>						
• ATEX/IECEx						
order code		FSG-NA1TS/**	FSK-NA1TS/**	FSM-NA1TS/**	FSP-NA1TS/**	FSQ-NA1TS/**
pipe surface temperature (Ex)						
• min.	°C	-55				
• max.	°C	+180				
marking		CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db				
certification ATEX		IBExU07ATEX1168 X				
certification IECEx		IECEx IBE 08.0007X				

**Shear wave transducers (zone 1, TS, IP68)**

order code	FSG-N*1TS/IP68	FSK-N*1TS/IP68	FSM-N*1TS/IP68	FSP-N*1TS/IP68				
technical type	CDG1L1	CDK1L1	CDM2L1	CDP2L1				
transducer frequency MHz	0.2	0.5	1	2				
<b>inner pipe diameter d</b>								
min. extended	mm 400	100	50	25				
min. recommended	mm 500	200	100	50				
max. recommended	mm 4000	2000	1000	400				
max. extended	mm 6500	2400	1200	480				
<b>pipe wall thickness</b>								
min.	mm 11	5	2.5	1.2				
<b>material</b>								
housing	PEEK with stainless steel cap 316Ti (1.4571)							
contact surface	PEEK							
degree of protection	IP68 <sup>1</sup>							
<b>transducer cable</b>								
type	2550							
length	m 12							
<b>dimensions</b>								
length l	mm 130		72					
width b	mm 54		32					
height h	mm 83.5		46					
dimensional drawing								
weight (without cable)	kg 0.43		0.085					
<b>pipe surface temperature</b>								
min.	°C -40							
max.	°C +100							
<b>ambient temperature</b>								
min.	°C -40							
max.	°C +100							
temperature compensation	x							
<b>explosion protection</b>								
• ATEX/IECEx								
order code	FSG-NA1TS/IP68	FSK-NA1TS/IP68	FSM-NA1TS/IP68	FSP-NA1TS/IP68				
pipe surface temperature (Ex)								
• min.	°C -55							
• max.	°C +80							
marking	 Ex q IIC T6...T3 Gb Ex tb IIIC TX Db							
certification ATEX	IBExU07ATEX1168 X							
certification IECEx	IECEx IBE 08.0007X							

<sup>1</sup> test conditions: 3 months/2 bar (20 m)/20 °C

**Shear wave transducers (zone 1, TS, extended temperature range)**

order code	FSM-E*1TS/**	FSP-E*1TS/**	FSQ-E*1TS/**		
technical type	C(DL)M2E85	C(DL)P2E85	C(DL)Q2E85		
transducer frequency	MHz 1	2	4		
<b>inner pipe diameter d</b>					
min. extended	mm 50	25	10		
min. recommended	mm 100	50	25		
max. recommended	mm 1000	400	150		
max. extended	mm 1200	480	240		
<b>pipe wall thickness</b>					
min.	mm 2.5	1.2	0.6		
<b>material</b>					
housing	PI with stainless steel cap 304 (1.4301), ***-****/OS: 316L (1.4404)				
contact surface	PI				
degree of protection	IP66		IP56		
<b>transducer cable</b>					
type	6111				
length	m 4	3			
length (***-****/LC)	m 9				
<b>dimensions</b>					
length l	mm 64	40			
width b	mm 32	22			
height h	mm 40.5	25.5			
dimensional drawing					
weight (without cable)	kg 0.066	0.017			
<b>pipe surface temperature</b>					
min.	°C -30	-30			
max.	°C +240 <sup>1</sup>	+200			
<b>ambient temperature</b>					
min.	°C -30	-30			
max.	°C +40 +200 <sup>2</sup>	+200			
temperature compensation	x				
<b>explosion protection</b>					
• ATEX/IECEx					
order code	FSM-EA1TS/**	FSP-EA1TS/**	FSQ-EA1TS/**		
pipe surface temperature (Ex)					
• min.	°C -45				
• max.	°C +225 <sup>1</sup>				
marking					
certification ATEX	IBExU07ATEX1168 X				
certification IECEx	IECEx IBE 08.0007X				

<sup>1</sup> > +200 °C:

Variofix L or Variofix C

observe the insulation instruction

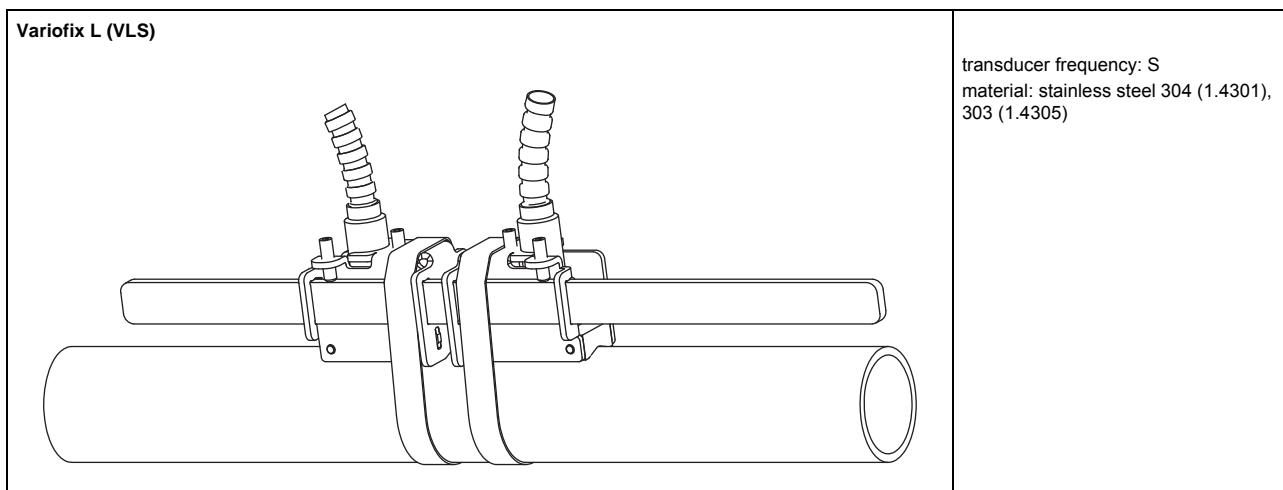
ambient temperature max. +40 °C

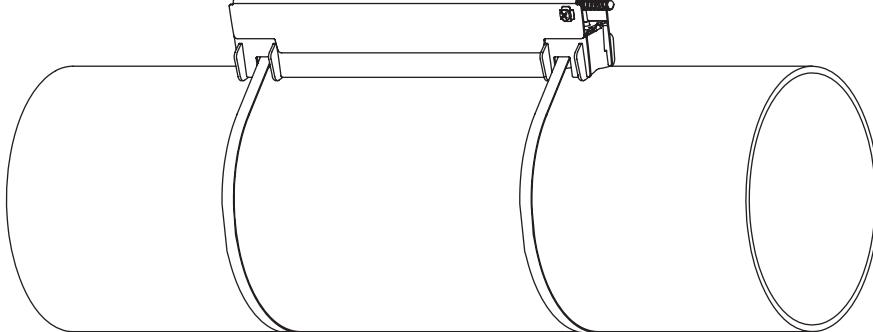
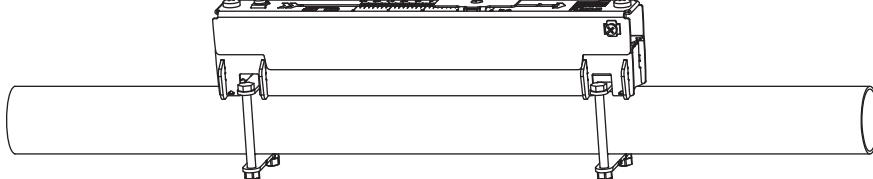
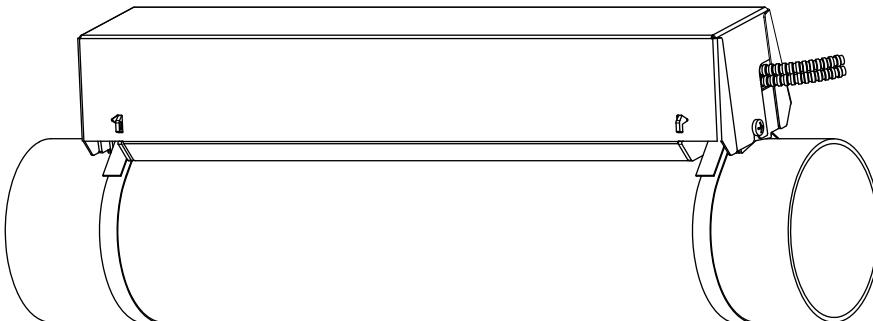
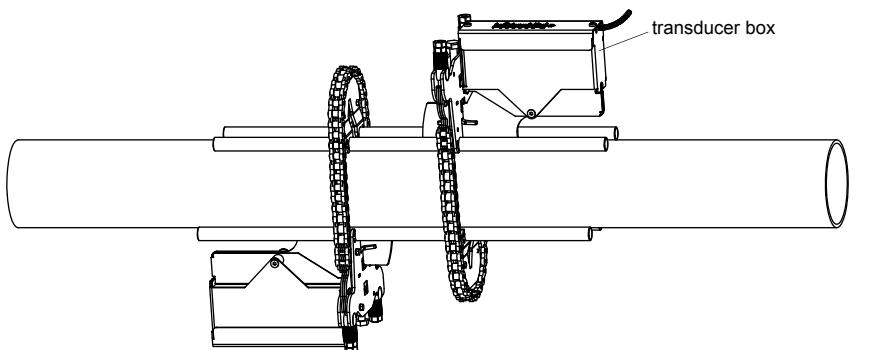
<sup>2</sup> pipe surface temperature max. +200 °C

## Transducer mounting fixture

### Order code

1, 2	3	4	5	6	7...9	no. of character	
transducer mounting fixture	transducer	measurement arrangement	size	fixation	outer pipe diameter	option	description
VL							Variofix L
VC							Variofix C
WI							transducer box for Wavelnjector
	K						transducers with transducer frequency G, K
	M						transducers with transducer frequency M, P
	Q						transducers with transducer frequency Q
	S						transducers with transducer frequency S
	D						reflection arrangement or diagonal arrangement
	R						reflection arrangement
	S						small
	M						medium
	L						large
	B						bolts
	S						tension straps
	W						welding
	N						without fixation
		002					10...20 mm
		004					20...40 mm
		T36					40...360 mm
		013					10...130 mm
		036					130...360 mm
		092					360...920 mm
		200					920...2000 mm
		450					2000...4500 mm
		940					4500...9400 mm
		NDR					any
			IP68				for transducers with degree of protection IP68
			OS				housing with stainless steel 316
			Z				special design



<p><b>Variofix L (VLK, VLM, VLQ)</b></p> 	<p>material: stainless steel 304 (1.4301), 301 (1.4310), 410 (1.4006) option OS: 316Ti (1.4571), 316L (1.4404), 17-7PH (1.4568) inner length: <b>VLK</b>: 348 mm, option IP68: 368 mm <b>VLM</b>: 234 mm <b>VLQ</b>: 176 mm dimensions: <b>VLK</b>: 423 x 90 x 93 mm option IP68: 443 x 94 x 105 mm <b>VLM</b>: 309 x 57 x 63 mm <b>VLQ</b>: 247 x 43 x 47 mm</p>
<p><b>Variofix L with bolt mounting plates (VL*--B)</b></p> 	<p>material: stainless steel 304 (1.4301), 301 (1.4310), 410 (1.4006) option OS: 316Ti (1.4571), 316L (1.4404), 17-7PH (1.4568) inner length: <b>VLM</b>: 234 mm <b>VLQ</b>: 176 mm dimensions: <b>VLM</b>: 309 x 57 x 63 mm <b>VLQ</b>: 247 x 43 x 47 mm outer pipe diameter: max. 48 mm</p>
<p><b>Variofix C (VC)</b></p> 	<p>material: stainless steel 304 (1.4301), 301 (1.4310) option OS: 316Ti (1.4571) inner length: <b>VCK-*L</b>: 500 mm <b>VCK-*S</b>: 350 mm <b>VCM</b>: 400 mm <b>VCQ</b>: 250 mm dimensions: <b>VCK-*L</b>: 560 x 122 x 102 mm, option IP68: 560 x 126 x 120 mm <b>VCK-*S</b>: 410 x 122 x 102 mm, option IP68: 410 x 126 x 120 mm <b>VCM</b>: 460 x 96 x 80 mm <b>VCQ</b>: 310 x 85 x 62 mm</p>
<p><b>transducer box WI for WavelInjector</b></p> 	<p>see Technical specification TSWavelInjectorVx-x</p>

## Coupling materials for transducers

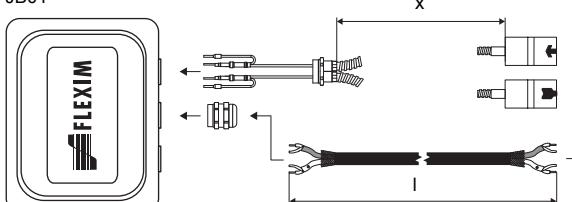
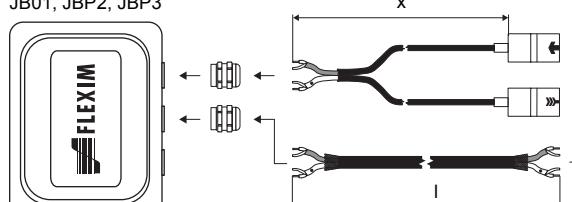
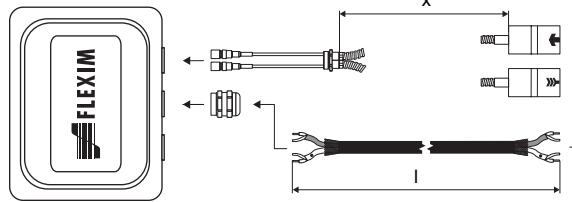
	normal temperature range (4th character of transducer order code = N)		extended temperature range (4th character of transducer order code = E)			WaveInjector WI-400	
	< 100 °C	< 170 °C	< 150 °C	< 200 °C	200...240 °C	< 280 °C	280...400 °C
< 24 h	coupling compound type N or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or H or coupling foil type VT	coupling foil type TF	coupling foil type A and coupling foil type VT	coupling foil type B and coupling foil type VT
long time measurement	coupling foil type VT <sup>1</sup>	coupling foil type VT <sup>2</sup>	coupling foil type VT <sup>1</sup>	coupling foil type VT <sup>2</sup>	coupling foil type TF	coupling foil type A and coupling foil type VT	coupling foil type B and coupling foil type VT

<sup>1</sup> < 5 years<sup>2</sup> < 6 months

## Technical data

type	ambient temperature °C
coupling compound type N	-30...+130
coupling compound type E	-30...+200
coupling compound type H	-30...+250
coupling foil type A	max. 280
coupling foil type B	280...400
coupling foil type VT	-10...+200
coupling foil type TF	200...240

## Connection systems

connection system TS		transducers technical type
connection with extension cable	direct connection	
JB01	 <p>transmitter</p>	****8*
JB01, JBP2, JBP3	 <p>transmitter</p>	****L1*
JB02, JB03, JB04	 <p>transmitter</p>	****52

**Cable**

<b>transducer cable</b>			
<b>type</b>	<b>1699</b>	<b>2550</b>	<b>6111</b>
weight	kg/m	0.094	0.035
ambient temperature	°C	-55...+200	-40...+100
properties			longitudinal watertight
<b>cable jacket</b>			
material	PTFE	PUR	PFA
outer diameter	mm	2.9	5.2 ±0.2
thickness	mm	0.3	0.9
colour		brown	grey
shield		x	x
<b>sheath</b>			
material		stainless steel 304 (1.4301) option OS: 316Ti (1.4571)	-
outer diameter	mm	8	8

<b>extension cable</b>			
<b>type</b>	<b>2615</b>	<b>5245</b>	
weight	kg/m	0.18	0.38
ambient temperature	°C	-30...+70	-30...+70
properties		halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
<b>cable jacket</b>			
material		PUR	PUR
outer diameter	mm	12	12
thickness	mm	2	2
colour		black	black
shield		x	x
<b>sheath</b>			
material		-	steel wire braid with copolymer sheath
outer diameter	mm	-	15.6

**Cable length**

<b>transducer frequency</b>		<b>F, G, H, K</b>		<b>M, P</b>		<b>Q</b>		<b>S</b>	
<b>connection system TS</b>									
<b>transducers</b>		x		x		x		x	
<b>technical type</b>									
*(DR)***8*	m	5	≤ 300	4	≤ 300	3	≤ 90	-	-
option LC:	m	9	≤ 300	9	≤ 300	9	≤ 90	-	-
*(LT)***8*	m	5	≤ 300	4	≤ 300	3	≤ 90	2	≤ 40
*(DR)***5*	m	9	≤ 300	9	≤ 300	9	≤ 90	-	-
option LC:	m	12	≤ 300	12	≤ 300	-	-	-	-
*(LT)***5*	m	12	≤ 300	12	≤ 300	-	-	-	-
option IP68: ****L1*	m								

x - transducer cable length

| - max. length of extension cable (depending on application)

## Junction box

### Technical data

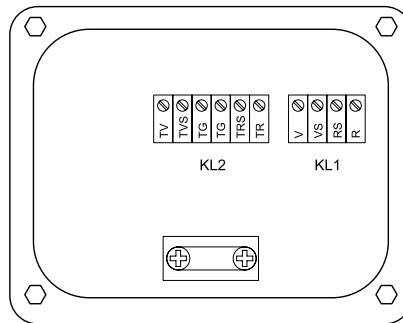
#### JB01S4E3M, JBP2, JBP3

weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
<b>material</b>		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
<b>ambient temperature</b>		
min.	°C	-40
max.	°C	+80
<b>explosion protection</b>		
• ATEX/IECEx (zone 1)		
junction box		JB01S4E3M
marking		CE 0637 II2G II2D Ex eb mb IIC T6...T4 Gb Ex tb IIIC T100 °C Db Ta -40...+70/80 °C
certification ATEX		IIBExU06ATEX1161
certification IECEx		IECEx IBE 08.0006
type of protection		gas: increased safety decoupled network: encapsulation dust: protection by enclosure

#### • ATEX (zone 2)

junction box		JPB2
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C

#### Connection



#### Transducers

terminal strip	terminal	connection	transducer
KL1	V	signal	↑
	VS	internal shield	↔
	RS	internal shield	↔
	R	signal	↑

#### Extension cable

terminal strip	terminal	connection
KL2	TV	signal
	TSV	internal shield
	TRS	internal shield
	TR	signal

#### JB02, JB03, JB04

weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
<b>material</b>		
housing		stainless steel 316L (1.4404)
gasket		silicone

#### degree of protection

#### ambient temperature

#### explosion protection

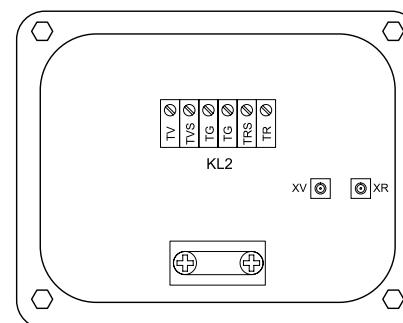
#### • ATEX

junction box		JB02
marking		CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C

#### • FM

junction box		JB04
marking		NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ T6 Ta = -40...+60 °C

#### Connection



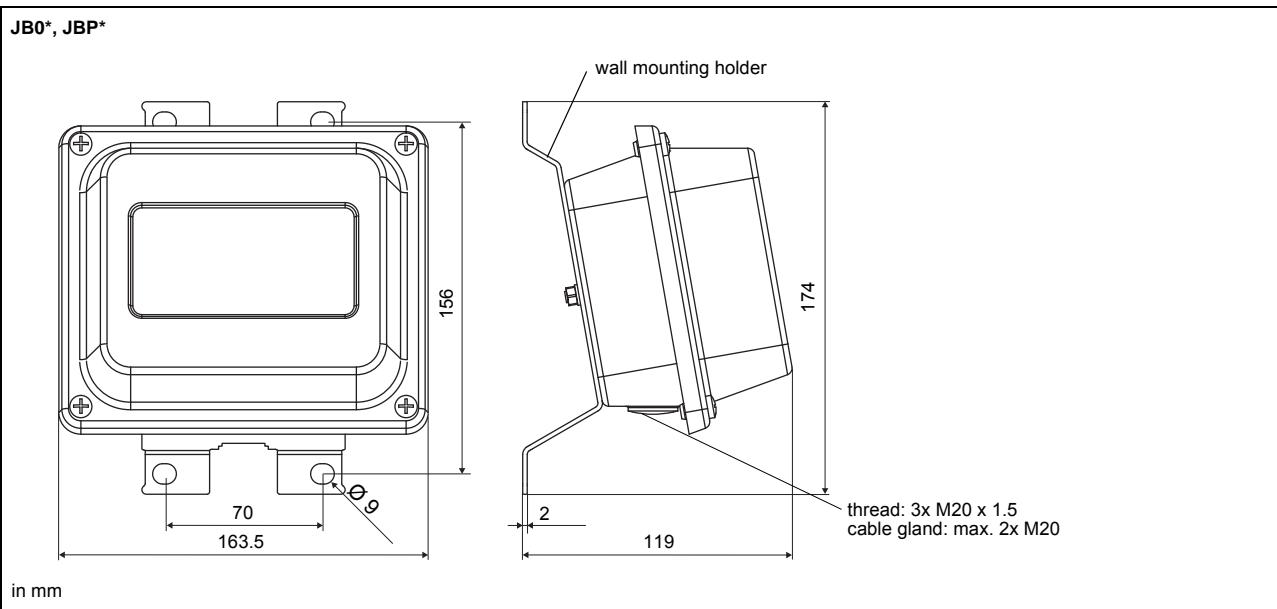
#### Transducers

terminal strip	terminal	connection	transducer
	XV	SMB connector	↑
	XR	SMB connector	↔

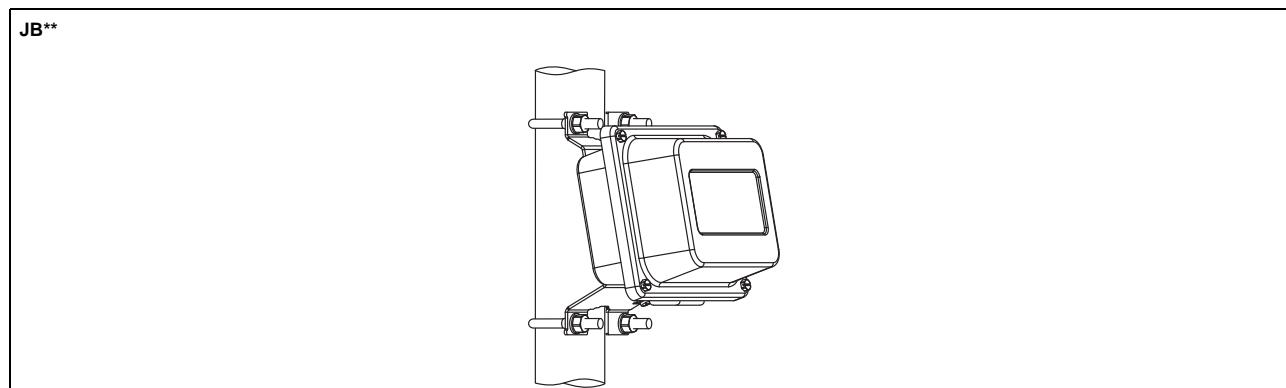
#### Extension cable

terminal strip	terminal	connection
KL2	TV	signal
	TSV	internal shield
	TRS	internal shield
	TR	signal

## Dimensions

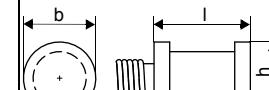
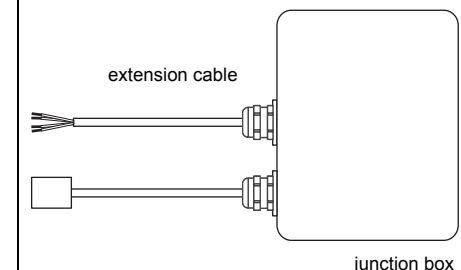
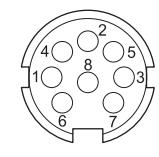


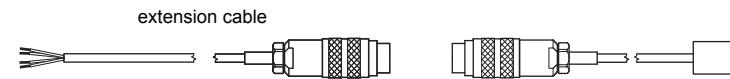
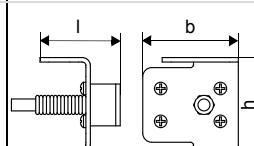
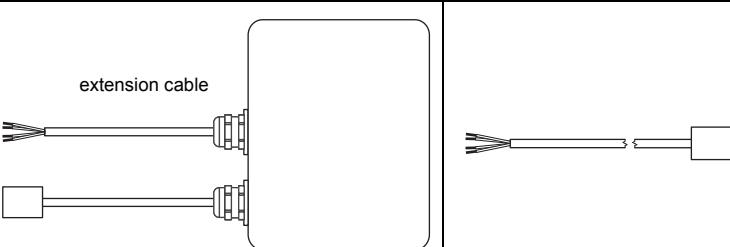
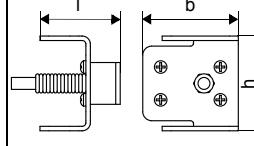
## 2" pipe mounting kit



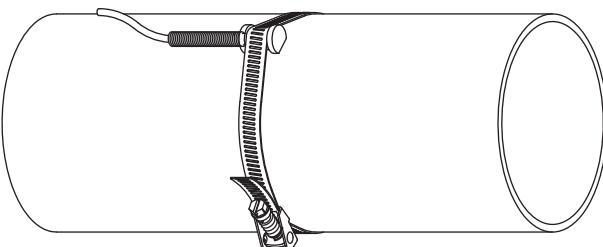
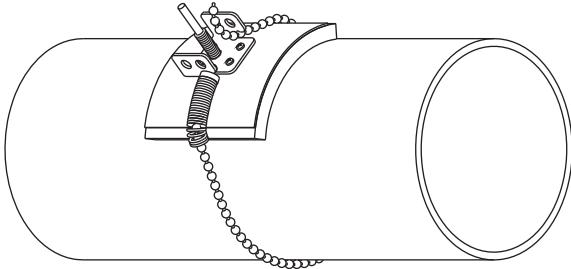
## Clamp-on temperature probe (optional)

### Technical data

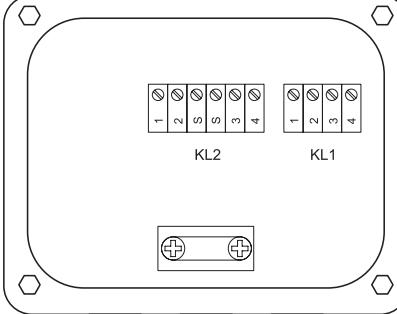
PT12N		
design		clamp-on with connector
type		Pt100
connection		4-wire
measuring range	°C	-30...+250
accuracy T		±(0.15 °C + 2 · 10 <sup>-3</sup> ·  T [°C] ) class A
accuracy ΔT (2x Pt matched according to EN 1434-1)		≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1
response time	s	50
housing		aluminum
degree of protection		IP66
<b>dimensions</b>		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25 (without connector)
<b>accessories</b>		
thermal conductivity paste 200 °C		x
thermal conductivity foil 250 °C		x
PT12N		
design		clamp-on nonEx or ATEX
type		Pt100
connection		4-wire
measuring range	°C	-30...+250
accuracy T		±(0.15 °C + 2 · 10 <sup>-3</sup> ·  T [°C] ) class A
accuracy ΔT (2x Pt matched according to EN 1434-1)		≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1
response time	s	50
housing		aluminum
degree of protection		IP66
<b>dimensions</b>		
length l	mm	20
width b	mm	15
height h	mm	13
dimensional drawing		
weight	kg	0.25
<b>accessories</b>		
thermal conductivity foil 250 °C		x
<b>explosion protection (optional)</b>		
• ATEX		
marking		 II3G Ex nA IIC T6...T2 Gc Ta -30...+250 °C
<b>Connection system</b>		
<b>connection with extension cable</b>		<b>direct connection</b>
		
<b>Connection</b>		
	<b>temperature probe</b>	<b>extension cable</b>
	red	grey
	red/blue	red
	white/blue	blue
	white	white
		
<b>Cable</b>		
	<b>temperature probe</b>	<b>extension cable</b>
	4 x 0.25 mm <sup>2</sup> black	LIYCY 8 x 0.14 mm <sup>2</sup> grey
	standard length m	3 5/10/25
	max. length m	- 200
	cable jacket	PTFE PVC

PT12F		Connection system		
design	clamp-on short response time, with connector			
type	Pt100	extension cable		
connection	4-wire			
measuring range °C	-50...+250	Connection		
accuracy T	±(0.15 °C + 2 · 10⁻³ ·  T [°C] ) class A	temperature probe	extension cable	connector
accuracy ΔT (2x Pt matched according to EN 1434-1)	≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1	red	grey	pin 2
response time s	8	red/blue	red	pin 6
housing	PEEK, stainless steel 304 (1.4301), copper	white/blue	blue	pin 1
degree of protection	IP66	white	white	pin 7
dimensions				
length l	mm 14			
width b	mm 30			
height h	mm 27			
dimensional drawing				
weight	kg 0.32 (without connector)	Cable		
accessories		temperature probe	extension cable	
thermal conductivity paste 200 °C	x	4 x 0.25 mm² black	LIYCY 8 x 0.14 mm² grey	
thermal conductivity foil 250 °C	x	standard length m 3	5/10/25	
plastic protection plate, insulation foam	x	max. length m -	200	
		cable jacket	PTFE	PVC
PT12F				
design	clamp-on short response time	Connection system		
type	Pt100	connection with extension cable		
connection	4-wire	direct connection		
measuring range °C	-50...+250			
accuracy T	±(0.15 °C + 2 · 10⁻³ ·  T [°C] ) class A			
accuracy ΔT (2x Pt matched according to EN 1434-1)	≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434			
response time s	8	Connection		
housing	PEEK, stainless steel 304 (1.4301), copper	temperature probe		
degree of protection	IP66	red		
dimensions		red/blue		
length l	mm 14	white/blue		
width b	mm 30	white		
height h	mm 27			
dimensional drawing				
weight	kg 0.32	Cable		
accessories		temperature probe	extension cable	
thermal conductivity paste 200 °C	x	4 x 0.25 mm² black	LIYCY 8 x 0.14 mm² grey	
thermal conductivity foil 250 °C	x	standard length m 3	5/10/25	
plastic protection plate, insulation foam	x	max. length m -	200	
		cable jacket	PTFE	PVC

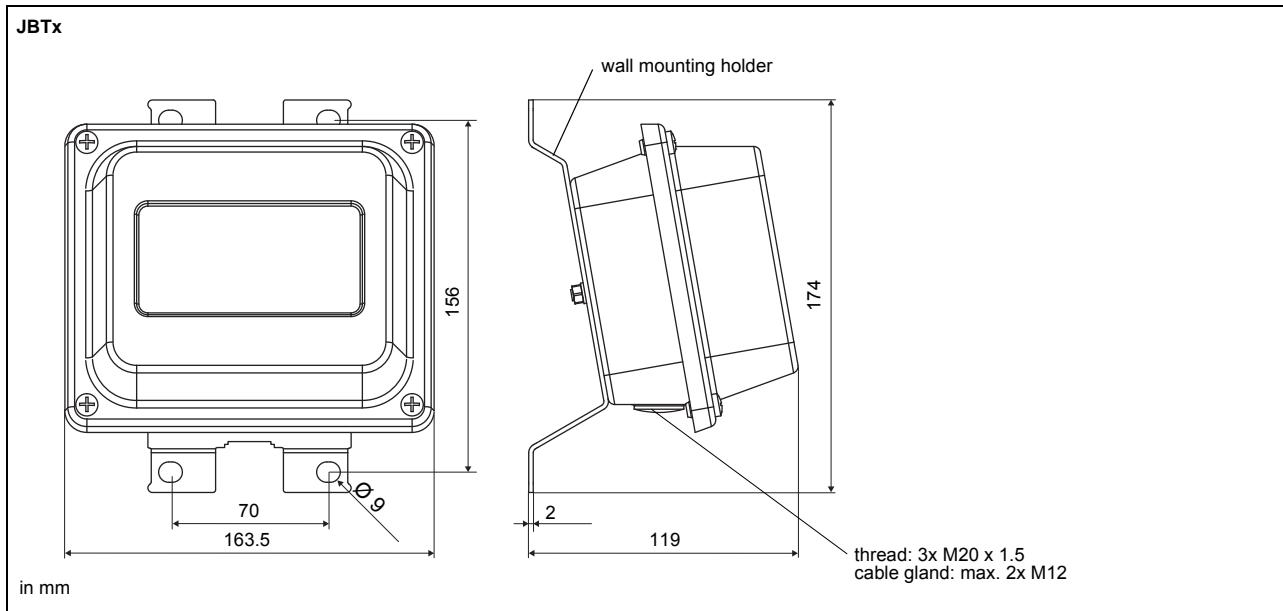
## Fixation

<b>tension strap PT12N</b>		material: stainless steel 301 (1.4310), 410 (1.4006)
<b>ball chain PT12F</b>		material: stainless steel 316L (1.4404) length: 1 m

## Junction box

<b>JBT2, JBT3</b>		
weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
<b>material</b>		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
<b>ambient temperature</b>		
min.	°C	-40
max.	°C	+80
<b>explosion protection</b>		
• ATEX		
junction box		JBT2
marking		 II3D Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C
<b>connection</b>		
		
<b>temperature probe</b>		
terminal strip	terminal	connection
KL1	1	red
	2	red/blue
	3	white
	4	white/blue
<b>extension cable</b>		
terminal strip	terminal	connection
KL2	1	red
	2	grey
	3	white
	4	blue

## Dimensions



## 2" pipe mounting kit

